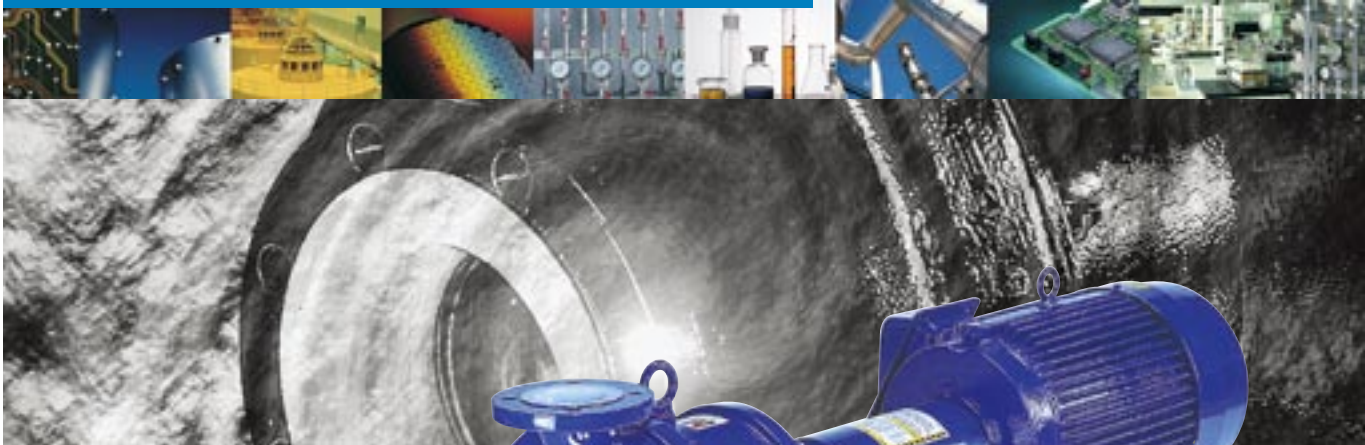


## Magnetic drive pumps **MDE** series



# The world's largest-class non-metallic magnetic drive pumps for chemical processing

The MDE Series comprises the world's largest-class non-metallic magnetic drive pumps for chemical processing, with a maximum delivery of 4.0m<sup>3</sup>/min. and a maximum head of over 50 meters. The liquid end parts, plastics are made of advanced corrosion-resistant materials such as fluororesins and fine ceramics, and the major fluoroplastic-made parts are reinforced with special metal inserts for added mechanical strength and durability. These pumps have a maximum casing-pressure resistance of 1.6 MPa and a maximum operating temperature of 120°C.

Note: The maximum casing-pressure resistance and maximum operating temperature vary by pump model. For details, please refer to the common specifications on page 5.

## Strong Corrosion Resistance

Fluoroplastic and fine ceramic are used in the liquid end parts. These materials enable strong acids, strong alkalines, and virtually all chemical solutions to be handled. Type PFA in particular is capable of handling high-purity chemicals and high-temperature liquids (Max. 120°C).

## High Levels of Durability

The exterior of the pumps is covered with ductile cast iron (FCD400). Ample pressure resistance has been provided in the rear casing through the adoption of a unique shape that prevents the concentration of stress, and a dual structure reinforced with an FRP cover. In addition, the spindle and magnet capsule, which are subject to the repetitive stress of rotational vibration, are made of fluororesin with special metal inserts. These are thus built to withstand sustained operation over an extended period under harsh service conditions.

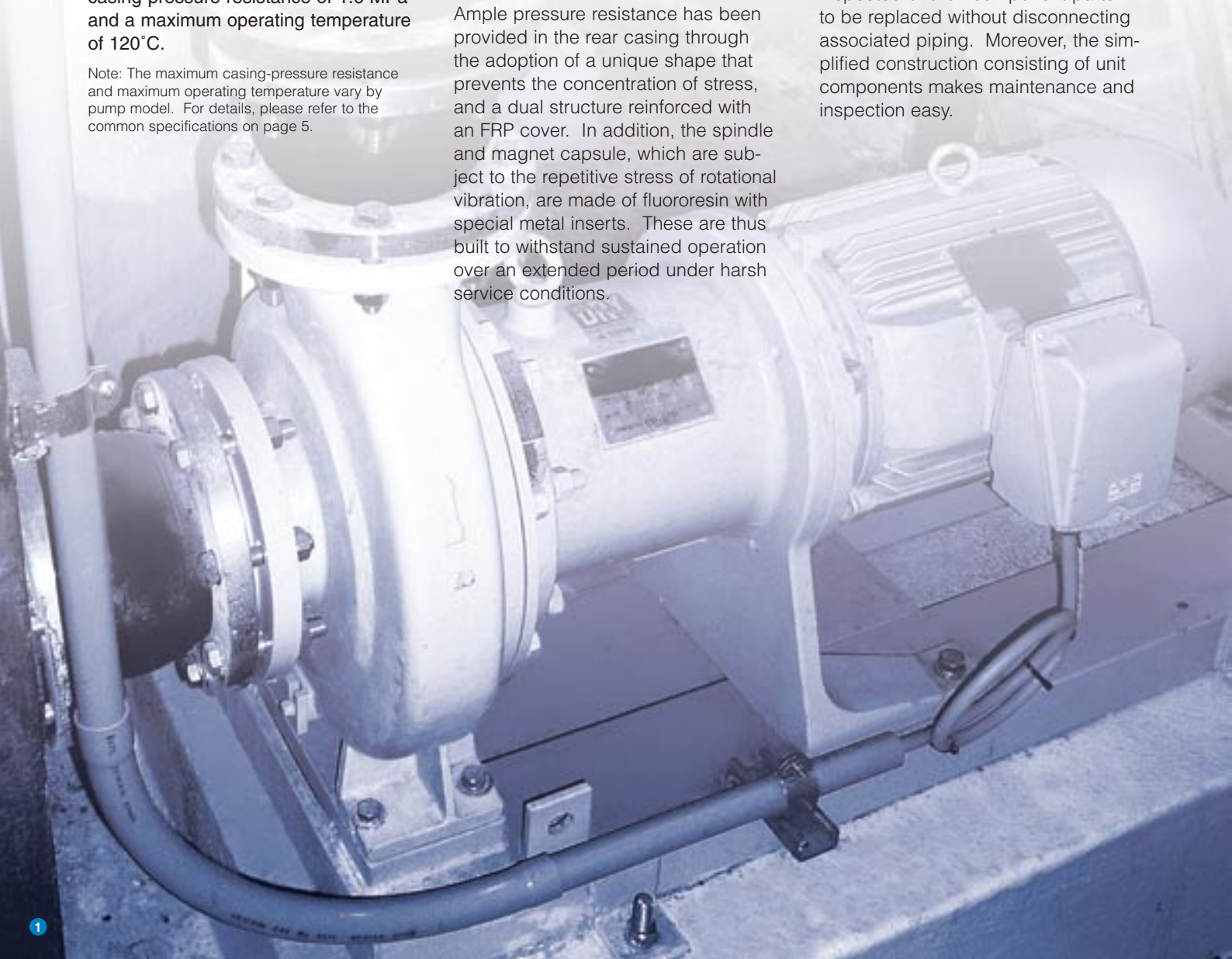
## Compliant with standards ISO

The basic performance, dimensions, and other particulars of the pumps are in compliance with the international standard (ISO2858, 3661, 5199). They are interchangeable with general-purpose centrifugal pumps.

Note: Model MDE 125-250 is excluded.

## Back pullout construction

The pumps have back pullout construction, enabling their internals to be inspected or their component parts to be replaced without disconnecting associated piping. Moreover, the simplified construction consisting of unit components makes maintenance and inspection easy.



## Examples of applications

### • CHEMICALS

Soda industry (manufacture of hydrochloric and hypochlorous acids, as well as their secondary products), manufacture of hydrofluoric acids and fluorides, manufacture of chemical fertilizers, circulation of reaction liquid in gas-absorption towers, oil refining (sulfuric acid), use in waste-acid recovery and regeneration facilities, and transfer and supply of strong acids to tank trucks at general chemical plants

### • PHARMACEUTICALS

Manufacture of high purity chemicals for semiconductors, manufacture of agricultural chemicals, use in factories for the synthesis of medicine, and manufacture of chemicals for water treatment

### • PLATING

Recycle filtration of plating liquid for various plating systems

### • ELECTRICAL APPLIANCES

Manufacture of electrolytic capacitors (etching of aluminum film), hydrofluoric acid treatment of braun tubes, transfer of electrolytic liquid for storage batteries and dry cells, etching of printed wiring boards, and transfer of pure chemicals for semiconductors

### • METAL INDUSTRY

Use in alumite treatment facilities, degreasing and pickling at wire elongation plants and steel-rolling mills, use in facilities for the prepainting treatment of vehicles (degreasing and acid washing), and use in factories for the manufacture of titanium oxide, rare-earth elements, etc.

### • MINING

Metal smelting (transfer and circulation of electrolytic liquid) and scrubber treatment of waste gases

### • FOOD INDUSTRY

Manufacture of monosodium glutamate (hydrochloric acid), refining of edible oils (sulfuric acid), and use in fruit-canning plants (hydrochloric acid)

### • WATER TREATMENT

Washing of ion-exchange resins, and use in pure-water production facilities and salt-to-fresh brine distillation facilities

### • POLLUTION CONTROL

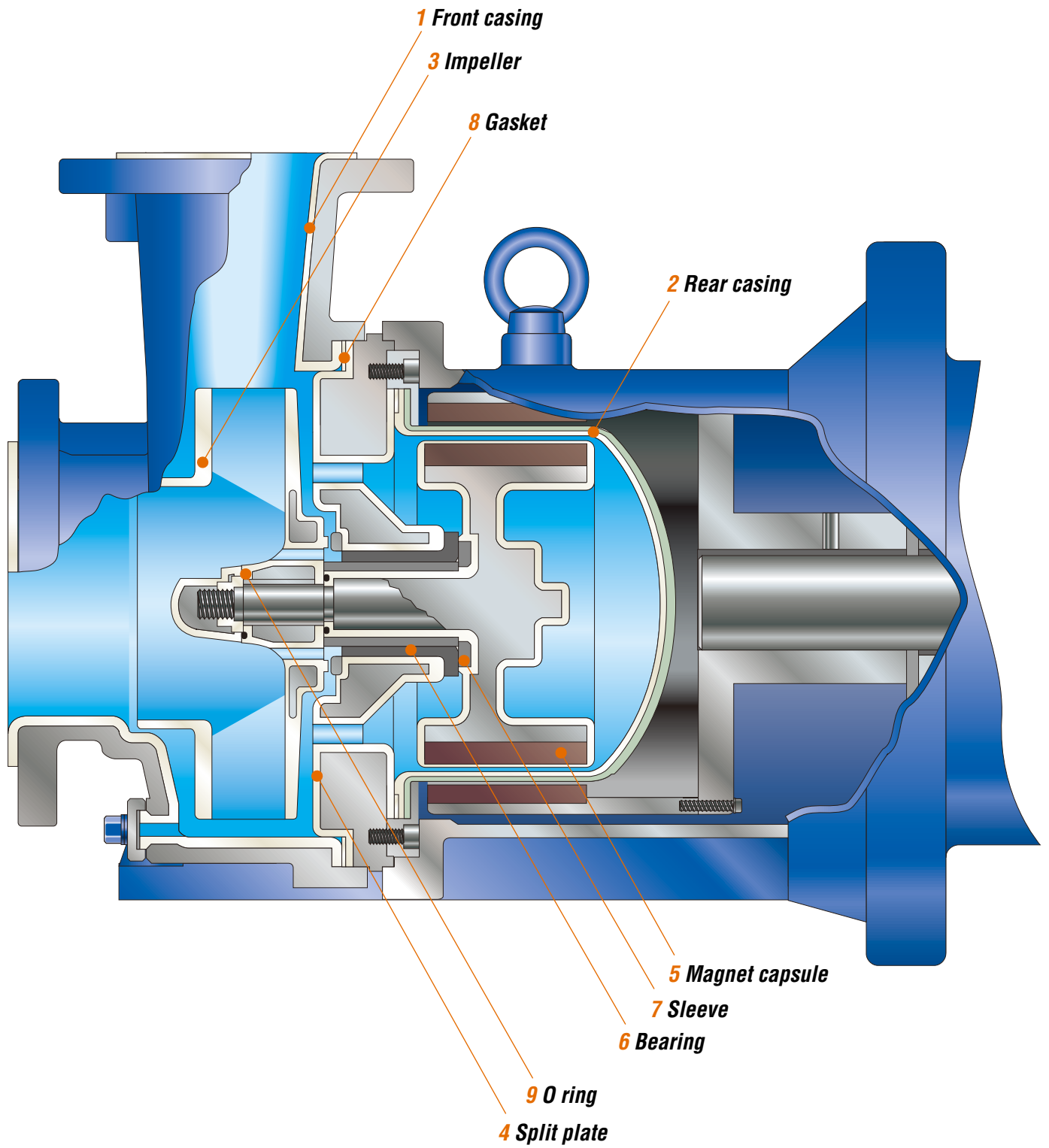
Charging of wastewater treatment chemicals into injection tanks, collection and transfer of waste liquid, and use in gas adsorption facilities (deodorization equipment, desulfurization of flue gas, etc.)



MDE65

MDE125

## Construction and materials



## 2 Rear casing

The base of this component has a unique downed shape that prevents stress concentration. In addition, this component is reinforced with an FRP cover to provide the required pressure resistance. It is also designed to maximise safety by preventing sparks from being discharged if it is accidentally contacted by the drive magnet.



## 3 Impeller

The impeller with integral shroud has a molded-in metal reinforcing insert.

Mechanical strength and pumping efficiency have been improved over previous types.



## 4 Split plate

This is made of fluororesin with a molded-in ductile cast steel insert. Its sturdy construction supports the rotor assembly rigidly. Moreover, it has a back-flow port that is effective in cooling the bearing parts and discharging slurry (PAT.No.2116798).



## 6 Bearing / 7 Sleeve

The use of SiC for these parts maximises their abrasion resistance, impact resistance, and heat resistance. The sleeve system has been adopted to ease maintenance and replacement and reduce costs.



## 5 Magnet capsule

The metal shaft and rare-earth magnet have a hermetically molded fluoroplastic cover. It has excellent durability and produces high torque.

## Liquid end materials

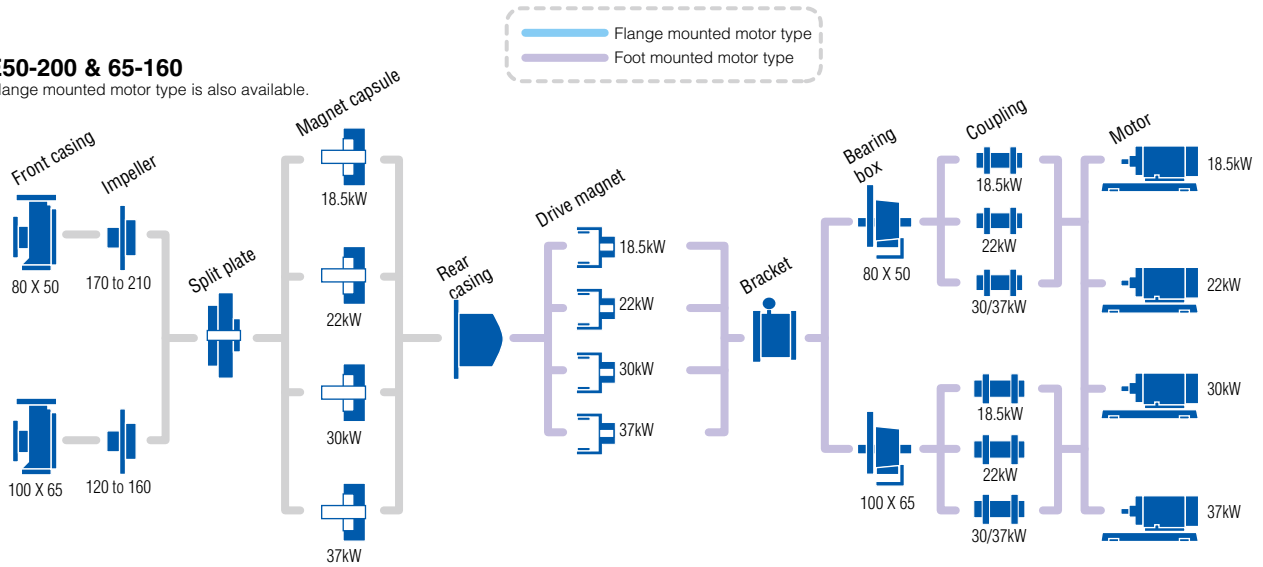
Part number	Part name	Material
1	Front casing <sup>Note 1</sup>	ETFE
2	Rear casing	PFA
3	Impeller <sup>Note 1</sup>	CFRETFE
4	Split plate	PFA
5	Magnet capsule	
6	Bearing	SiC
7	Sleeve	
8	Gasket	PTFE
9	O-Ring <sup>Note 2</sup>	Kalrez <sup>®</sup>

Note 1: PFA is also available for MDE50-200 and MDE65-160 on special request.  
Note 2: FKM/EPDM are also available on request.

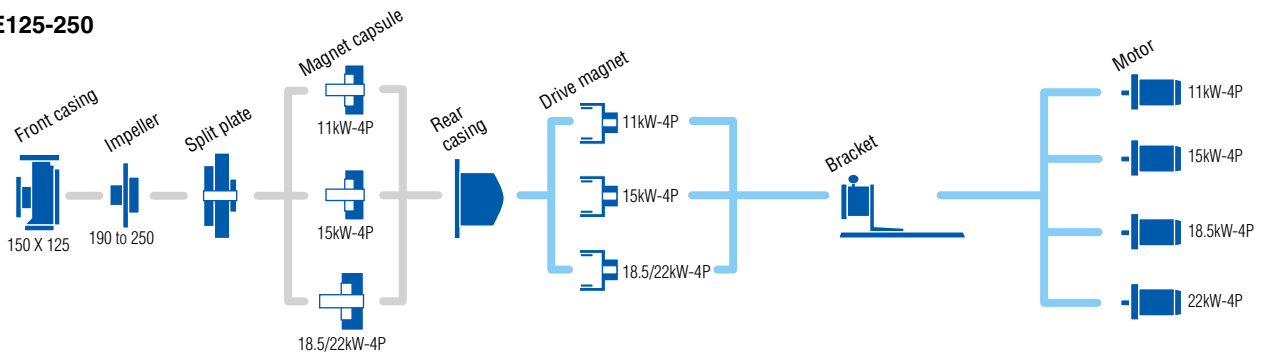
## Modular construction

### MDE50-200 & 65-160

Note: Flange mounted motor type is also available.



### MDE125-250



## Specifications

Models	Nominal bore size Inlet X Outlet	50Hz	
		Capacity L/min	Head m
MDE50-200	80mm X 50mm	833	53.0
MDE65-160	100mm X 65mm	1670	38.0
MDE125-250	150mm X 125mm	2400	22.5

Note1 : \* 4P \* type is also available on special request.

### Common specifications

Temperature range of liquid handled: ETFE type : 0 to 100°C, PFA type : 0 to 120°C

Allowable slurry: For this information, please contact us.

Pressure-limit (Note2): 1.6MPa (Note3)

Note2 : The pressure-resistance limit decreases with liquids at temperatures over 100°C. For details, please contact us.

Note3 : 1.0 Mpa for model MDE125-250

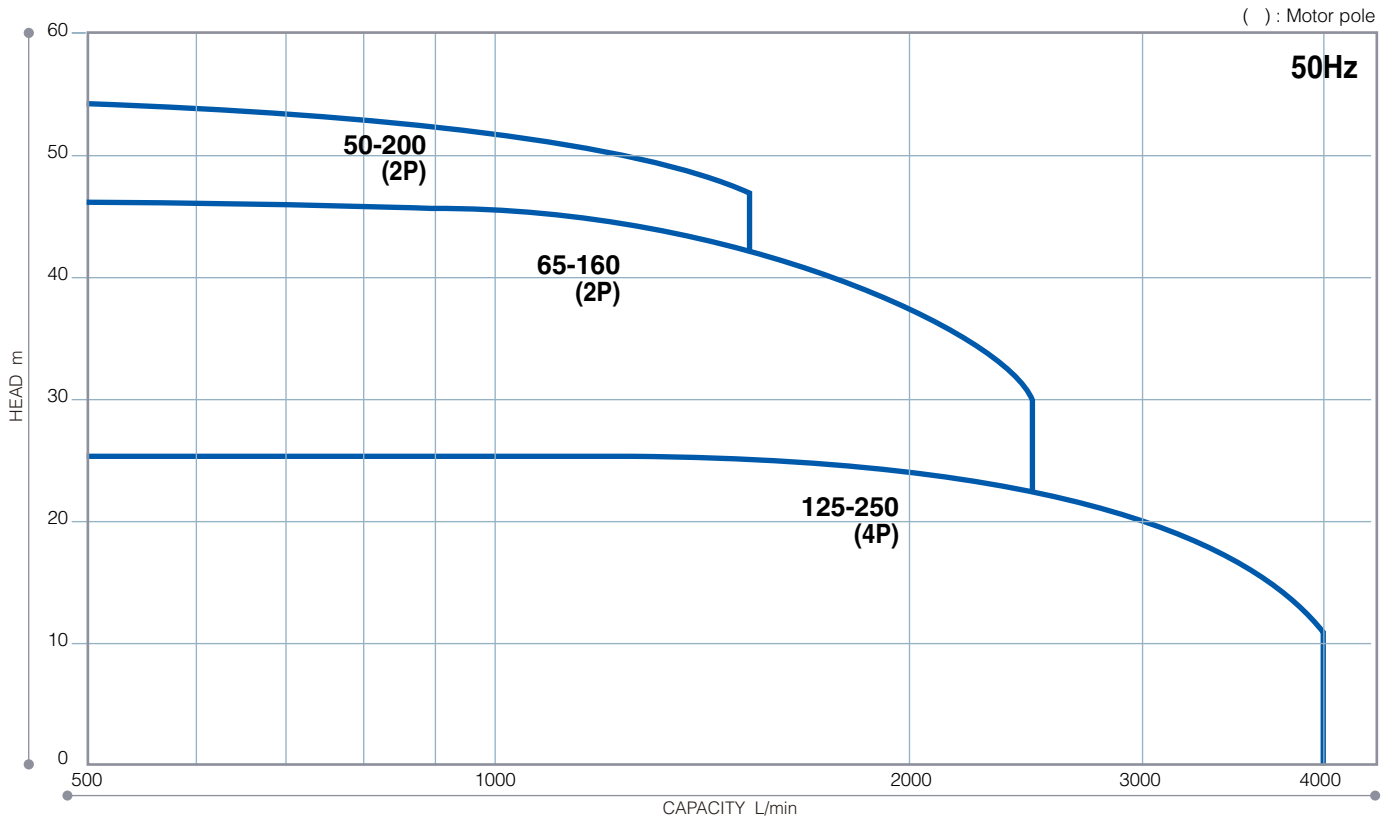
## Pump identification

MDE **65** - **160** **E** **K** **Z** **F** **185** **I** - **D** **2**

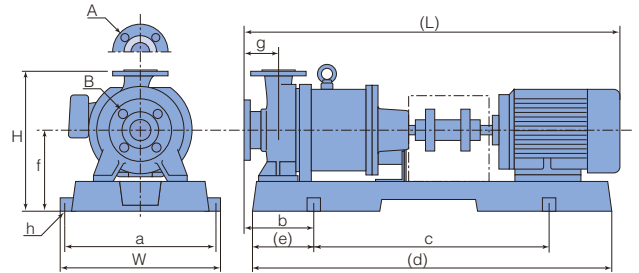
1	Pump size	50,65,125	7	Motor output	185 to 370: 18.5kW to 37kW
2	Impeller size	120 to 250	8	Pump standard	I: ISO flange+IEC motor
3	Wet-end main material	P: PFA, E : ETFE	9	Special version Note4	A: Without drain, without special arrangement S: Without drain, with some special arrangement D: With drain, without special arrangement X: With drain, with some special arrangement
4	Material of Sleeve/Bearing	K: SiC/SiC	10	Motor poles	2: 2P 4: 4P
5	Material of O-Ring	Z: Kalrez® F : FKM, E : EPDM			
6	Type of motor	C: Foot mounted type motor F: Flange mounted type motor			

Note4: Other options are also available. For detail, please contact us.

## Performance curves



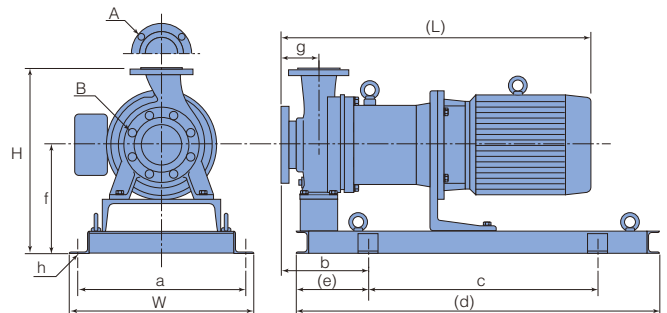
## Dimensions



### Foot mounted motor type

Models	Motor kW	W	(H)	(L)	a	b	c	(d)	(e)	f	g	h	A	B	Mass kg
MDE50-200	18.5	490	460	1232	440	230	740	1120	190	260	100	4 - $\varnothing$ 23	50	80	350
	22			1262											385
	30			1300											405
	37	736	475	1358	670	245	840	1250	205	275		4 - $\varnothing$ 27	455		
MDE65-160	18.5	610	435	1347	550	230	840	1250	205	235	100	4 - $\varnothing$ 23	65	100	360
	22			1377											375
	30	610	455	1415	255	415									
	37	736	475	1473	670	255	940	1400	230	275		4 - $\varnothing$ 27	465		

Note: The dimensions and mass may differ with the type of motor installed.



### Flange mounted motor type

Models	Motor kW	W	H	(L)	a	b	c	(d)	(e)	f	g	h	A	B	Mass kg
MDE125-250 (4P)	11	610	645	994	550	280	740	1200	230	355	140	4 - $\varnothing$ 27	125	150	350
	15			1038											355
	18.5/22			1063											410

Note: The dimensions and mass may differ with the type of motor installed. Please contact us for details of MDE50-200 and MDE65-160.

**Iwaki process magnetic drive pump series****MDM SERIES**

Magnetic drive process pumps  
with dry running capability

**Specifications**

- Max. discharge capacity: 1.4m<sup>3</sup>/min
- Max. head: 74m
- Main materials: CFRETFE/PFA
- Liquid temp. range: -20 to 105°C(CFRETFE), -20 to 150°C(PFA)

**MX SERIES**

Withstands difficult operating conditions  
and offers high efficiency

**Specifications**

- Max. discharge capacity: 500L/min
- Max. head: 35m(MX), 30m(MX-F)
- Main materials: GFRPP(MX), CFRETFE(MX-F)
- Liquid temp. range: 0 to 80°C

**YMD SERIES**

Stainless steel magnet pumps with  
compact size and simple structure

**Specifications**

- Max. discharge capacity: 660L/min
- Max. head: 67m
- Main materials: SUS316
- Liquid temp. range: 0 to 120°C



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Switzerland : <b>IWAKI (Schweiz) AG</b>	TEL : (41)26 674 93 00	FAX : 26 674 93 02
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Philippines : <b>IWAKI Chemical Pumps Philippines, Inc.</b>	TEL : (63)2 888 0245	FAX : 2 843 3096
Singapore : <b>IWAKI Singapore Pte Ltd.</b>	TEL : (65)6316 2028	FAX : 6316 3221
Taiwan : <b>IWAKI Pumps Taiwan Co., Ltd.</b>	TEL : (886)2 8227 6900	FAX : 2 8227 6818
Thailand : <b>IWAKI (Thailand) Co.,Ltd.</b>	TEL : (66)2 322 2471	FAX : 2 322 2477



Caution for safety use: Before use of pump, read instruction manual carefully to use the product correctly.

Actual pumps may differ from the photos. Specifications and dimensions are subject to change without prior notice. For further details please contact us.